



TECHNICAL DATA SHEET No 835

SPRAY P961 ETCH PRIMER

GENERAL TECHNICAL DESCRIPTION

Fast drying 1K adhesion promoter primer for all metallic surfaces.

Paintable with all 1K and 2K primers and topcoats.

Available in a variety of shades that can simulate E-COAT and OEM inner parts colours (e.g. inside trunk area).

SURFACE

Aluminium
Stainless steel
Galvanised
Bare steel
Chrome

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



2 - 3 coats
20 - 30 µm
(0.8 - 1.2 mil)



5 min / 23°C (73°F)
Flash off between coats



10 min / 23°C (73°F)



Overcoat with any HB
BODY 1K and 2K Primer
and Topcoat



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.85 ± 0.02 g/cm³

SOLID CONTENT

12 ± 2% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IB(e)(840)840

REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Weldable at 20µm dry film application.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

WARNING: Do not use Etch Primers under any polyester system.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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