

P961 ETCH PRIMER



GENERAL TECHNICAL DESCRIPTION

One component Etching Primer/ Surfer.

High quality adhesion promoter.

Outstanding anticorrosive protection.

SURFACE

Aluminium
Stainless Steel
Galvanised
Bare metal
Chrome

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION: As Etching Primer



100% of 740 NORMAL / 741 SLOW ACRYL THINNER / REDUCER



Ready to spray: 16 - 18 s
DIN 4 / 20°C (68°F)



1.3 - 1.4 mm
1.7 - 2.2 bar (25 - 32 psi)
1 - 2x coats = 20 - 30 µm
(0.8 - 1.2 mil)



5 - 10 min / 23°C (73°F)
Flash off time



30 min / 23°C (73°F)
20 min / 60°C (140°F)
panel temperature



Short wave: 3 - 5 min
Distance: 60 - 70 cm



Optional light sanding
with an ultra fine
non-woven pad.



Recoat with all HB
BODY 1K / 2K Primers

PRODUCT APPLICATION: As Sanding Surfer



Addition 50% of 740
NORMAL / 741 SLOW
ACRYL THINNER /
REDUCER



Ready to spray: 25 - 30 s
DIN 4 / 20°C (68°F)



1.3 - 1.4 mm
1.7 - 2.2 bar (25 - 32 psi)
2 - 3x coats = 50 - 60 µm
(2 - 2.4 mil)



5 - 10 min / 23°C (73°F)
Flash off time



60 min / 23°C (73°F)
20 min / 60°C (140°F)
panel temperature



Short wave: 3 - 5 min
Distance: 60 - 70 cm



P 400 – P 500



P 600 – P 1000
Sanding by hand, wet



It can be painted over
with all HB BODY 1K / 2K
Topcoats

SPECIFIC GRAVITY1.17 ± 0.02 g/cm³**SOLID CONTENT****(NO THINNER)**

54 ± 1% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 780 g/L. The VOC content in the ready for use form of this product is 780 g/L.

2004/42/IB(c)(780)780

THEORETICAL COVERAGE

5 m² / l at 50 micron (2 mil) dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 740 ACRYL
NORMAL thinner / reducer

REMARKS

- Application only with the recommended thinners / reducers.
- Weldable at 20µm dry film application.
- Do not use at temperatures below 15°C (59°F).

WARNING: Do not use Etch Primers under any polyester system.

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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