



TECHNICAL DATA SHEET No 544

F980 1K FINE FILLER

GENERAL TECHNICAL DESCRIPTION

1K NC fine filler for restoring small imperfections (fill pinholes, finish uneven surfaces, etc.).

Easy application.

Fast drying.

Excellent mechanical properties.

SURFACE

HB BODY fillers

HB BODY Nitrocellulose or
Acrylic primers

Old paintwork

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Sand surface with an appropriate grit paper.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION:



No mixing required.
Apply in thin layers



5 - 10 min / 23°C (73°F)
Flash off time between
layers



Non force dry
30 min / 23°C (73°F)



P 600 - P 800



P 800 – P 1000
Sanding by hand, wet



Paint over with
HB BODY acrylic or
nitrocellulose primers

SPECIFIC GRAVITY

1.46 ± 0.05 g/cm³

SOLID CONTENT

67 ± 3% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 540 g/L.

2004/42/IIB(c)(540)540

REMARKS

- Do not apply over bare metals.
- Do not apply at temperatures below 5°C (41°F).

STORAGE SHELF LIFE

Polyester materials have a limited shelf life. Guaranteed shelf-life 18 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Store in a cool place



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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